Application No.: 10/576,414 Docket No.: 062423

AMENDMENTS TO THE CLAIMS

This listing of claims replaces all prior versions of claims in the application.

1. (Currently Amended): A multilayered molten resin mass for obtaining a multilayered

compression-molded product by compression molding, the multilayered molten resin mass defining

a top and a bottom thereof, comprising:

a first resin to form inner layer and outer layer of a molded product; and

a second resin to form an intermediate resin layer embedded within the first resin,

wherein the second resin is of a concave shape with respect to the top side and positioned

closer to the bottom than to the top, and

wherein the second resin is shaped such that Z (total length) $\geq y$ (length of umbrella part of

second resin) \geq L (length of central part of second resin), and $1 > d_o$ (maximum outer diameter of

second resin in direction of circumference)/D (outer diameter of multilayered molten resin mass in

direction of circumference) ≥ 0.5 .

2. (Previously Presented): The multilayered molten resin mass according to claim 1,

wherein a distance from the lower end of the second resin to the bottom of the multilayered molten

resin mass is 10% or less of the entire length between the top and the bottom of the multilayered

molten resin mass.

3-8. (Cancelled).

3